

NP-SM SERIES

101

(Standard Multiprint Plastisol Inks, Non-Phthalate)

Features

- Normal type Plastisol ink, Ready-To-Use.
- Various color, easy access to desired colors.
- Suitable to multi Purpose, such as Direct Printing, Heat Transfer, etc.
- Gloss appearance.

Application

- For dark fabric, use lower count of mesh and Thick Film to enhance opaque, and stroke several times if needed.
- For Flash Cure, 5-10 sec / 392°F(200°C) is recommended, repeat several times if needed.
- Mix <#4900 FF BASE> for elongation, softness and fast fusion. If you mix more than 10%, Tacky, luster, bad opaque may appear.
- Mix <#4702 MATTE AGENT> for Matte appearance.

Remarks

- Stir before printing for convenient use.
- Conduct cure thoroughly to do not loss adhesiveness and fastness.
- Conduct enough test before main printing.
- If needed to mix other product or material, contact AONE for more information.

Eco-Friendly

- Compliant with CPSIA(Pb, Phthalates).
- Meet standard of Eco-passport, adidas A-01.
- AONE's product does not contain six regulated materials, but we do not examine whole product. We recommend to examine every kind of regulated materials and pre-testing for your own use purpose.

Colors

	4200 BASE
	4211 ORANGE
	4212 SCARLET
	4213 SUPER RED
	4214 MAROON
	4215 MAGENTA
	4216 PURPLE
	4217 SIENNA
	4218 BROWN
	4221 LEMON YELLOW
	4222 YELLOW
	4223 GOLD YELLOW
	4224 PEACH
	4231 EMERALD GREEN
	4232 MID GREEN
	4233 KELLY
	4241 SKY BLUE
	4242 ROYAL BLUE
	4243 MID BLUE
	4244 NAVY BLUE
	4246 TURQUOISE
	4249 GRAY
	4250 BLACK
	4260 WHITE

Method

- Substrates: 100% cotton, cotton blends, Polyesters.
- Mesh : 50~150 t/in.
- Cure temp: 320°F (160°C), heating more than 60sec.
- Wash-up: mineral spirit, organic solvent.
- Caution: Do not dry clean, bleach or iron the printed area.

Packing & Storage

- Packaging: 22Kgs, 25Kgs(in White) available.
- Storage: Avoid strong Acidic compounds and direct sun keep in cool place(64~90°F / 18~32°C).