

# NP-SW SERIES

# 111

(Swimsuit Plastisol Inks, Non-Phthalate)

## Features

- Plastisol ink for sportswear and swimsuit, feature of high flexibility and dynamic stability.
- Mix 20~30% of <SM&SO SERIES> for coloring, mix <MT SERIES> for more concentration.
- If viscosity change by long term storage, apply <AD-0080 REDUCER> to make viscosity lower.
- Suitable to multi Purpose, such as Direct Printing, Transfer Printing, etc.
- Glossy appearance.

## Application

- Can be mixed with <NP-SM&SO SERIES>.
- For Flash Cure, 5-10 sec / 392°F(200°C) is recommended, repeat several times if needed.
- Print <#4804 DYE OUT GRAY> on underbase is recommended in case of dye migration appears, especially in polyesters or polyester blends.

## Remarks

- Stir before printing for convenient use.
- Low store ability for a long term, keep appropriate amount of stock.
- Lower the temperature in storage, longer the use life.
- Conduct cure thoroughly to do not loss adhesiveness and fastness.
- Conduct enough test before main printing.
- If needed to mix other product or material, contact AONE for more information.

## Eco-Friendly

- Compliant with CPSIA(Pb, Phthalates).
- Meet standard of Eco-passport, adidas A-01.
- AONE's product does not contain six regulated materials, but we do not examine whole product. We recommend to examine every kind of regulated materials and pre-testing for your own use purpose.

## Colors

	4870 BASE
	4876 WHITE

## Method

- Substrates: 100% cotton, cotton blends, Polyesters, nylon, spandex
- Mesh :50~150 t/in.
- Cure temp: 320°F (160°C), heating more than 60sec.
- Wash-up: mineral spirit, organic solvent.
- Caution: Do not dry clean, bleach or iron the printed area.

## Packing & Storage

- Packaging: 20Kgs, 25Kgs(in White) Available.
- Storage: Avoid strong Acidic compounds and direct sun keep in cool place(64~90°F / 18~32°C).