

# NP-VL BASE

# 110

(Volume Base Plastisol Inks, Non-Phthalate)

## Features

- Plastisol ink of high anti-abrasive, strong on friction and pressure.
- Mix 10~20% of <SM&SO SERIES> for coloring, mix <MT SERIES> for more concentration.
- More curing time is needed, 320°F(160°C), for 90 sec.
- Suitable to multi Purpose, such as Direct Printing, Transfer Printing, etc.
- Glossy appearance.

## Application

- Applicable to part that abrasion is needed, such as elbow or knee of a diving suit, back of chair, and Dew Drop Print.
- Can be mixed with <NP-SM&SO SERIES>.
- For Flash Cure, 5-10 sec / 392°F(200°C) is recommended, repeat several times if needed.

## Remarks

- Stir before printing for convenient use.
- Conduct cure thoroughly to do not loss adhesiveness and fastness.
- Conduct enough test before main printing.
- If needed to mix other product or material, contact AONE for more information.

## Eco-Friendly

- Compliant with CPSIA(Pb, Phthalates).
- Meet standard of Eco-passport, adidas A-01.
- AONE's product does not contain six regulated materials, but we do not examine whole product. We recommend to examine every kind of regulated materials and pre-testing for your own use purpose.

## Colors

4830 BASE

## Method

- Substrates: 100% cotton, cotton blends, Polyesters.
- Mesh :50~150 t/in.
- Cure temp: 320°F (160°C), heating more than 90sec.
- Wash-up: mineral spirit, organic solvent.
- Caution: Do not dry clean, bleach or iron the printed area.

## Packing & Storage

- Packaging: 20Kgs.
- Storage: Avoid strong Acidic compounds and direct sun keep in cool place(64~90°F / 18~32°C).