

NP-PP SERIES

106

(Process Print Series Plastisol Inks, Non-Phthalate)

Features

- Plastisol of Vivid color, for Process Print.
- Composed of 4 colors(Magenta, Yellow, Cyan, and Black), able to express various color by over printing 4 colors.
- Low Concentration and High Transparency, ideal for Process Printing.

Application

- For dark fabric, print white ink underbase, because of low concentration of pigment.
- General Printing Measure
 - ① Yellow → ② Magenta → ③ Cyan → ④ Black
 - ① Yellow → ② Cyan → ③ Magenta → ④ Black
- Stroke the squeeze only once, mix <#4200 BASE> to control concentration.
- For Flash Cure, 5-10 sec / 392°F(200°C) is recommended, repeat several times if needed.

Remarks

- Stir before printing for convenient use.
- Conduct printing under same condition.
- In Manual Printing, printing result can be different by pressure of squeeze and balance of the force.
- Conduct cure thoroughly to do not loss adhesiveness and fastness.
- Conduct enough test before main printing.
- If needed to mix other product or material, contact AONE for more information.

Eco-Friendly

- Compliant with CPSIA(Pb, Phthalates).
- Meet standard of Eco-passport, adidas A-01.
- AONE's product does not contain six regulated materials, but we do not examine whole product. We recommend to examine every kind of regulated materials and pre-testing for your own use purpose.

Colors

	4481 MAGENTA
	4482 YELLOW
	4484 CYAN
	4485 BLACK

Method

- Substrates: 100% cotton, cotton blends, Polyesters.
- Mesh :150~200 t/in.
- Cure temp: 320°F (160°C), heating more than 60sec.
- Wash-up: mineral spirit, organic solvent.
- Caution: Do not dry clean, bleach or iron the printed area.

Packing & Storage

- Packaging: 20Kgs.
- Storage: Avoid strong Acidic compounds and direct sun keep in cool place(64~90°F / 18~32°C).