

NP-SO SERIES

(Super Opaque Plastisol Inks, Non-Phthalate)

102

Features

- Super-Opaque, Plastisol of high concentrated pigments
- Various color, easy access to desired colors.
- Suitable to multi Purpose, such as Direct Printing, Heat Transfer, etc.
- Matte appearance, minimized Tacky.

Application

- For dark fabric, use lower count of mesh and Thick Film to enhance opaque, and stroke several times if needed.
- For Flash Cure, 5-10 sec / 392°F(200°C) is recommended, repeat several times if needed.
- Mix <#4900 FF BASE> for increasing elongation, softness and fast fusion. If you mix more than 10%, Tacky, luster, bad opaque may appear.

Remarks

- Stir before printing for convenient use.
- Conduct cure thoroughly to do not loss adhesiveness and fastness.
- Conduct enough test before main printing.
- If needed to mix other product or material, contact AONE for more information.

Eco-Friendly

- Compliant with CPSIA(Pb, Phthalates).
- Meet standard of Eco-passport, adidas A-01.
- AONE's product does not contain six regulated materials, but we do not examine whole product. We recommend to examine every kind of regulated materials and pre-testing for your own use purpose.

Colors

	4910 BASE
	4911 ORANGE
	4912 SCARLET
	4913 SUPER RED
	4916 PURPLE
	4921 LEMON YELLOW
	4922 YELLOW
	4923 GOLD YELLOW
	4932 MID GREEN
	4941 SKY BLUE
	4942 ROYAL BLUE
	4944 NAVY BLUE
	4945 MARINE BLUE
	4950 BLACK
	4960 WHITE

Method

- Substrates: 100% cotton, cotton blends, Polyesters.
- Mesh : 50~150 t/in.
- Cure temp: 320°F (160°C), heating more than 60sec.
- Wash-up: mineral spirit, organic solvent.
- Caution: Do not dry clean, bleach or iron the printed area.

Packing & Storage

- Packaging: 22Kgs, 25Kgs(in White) available.
- Storage: Avoid strong Acidic compounds and direct sun keep in cool place(64~90°F / 18~32°C).