

# NP-ENAMEL BASE

(Enamel Base Plastisol Inks, Non-Phthalate)

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## Features

- Pleastisol ink, feature of high hardness.
- Mix with Plastisol Ink to increase hardness.
- Can maximize crack effect by mix with <NP-CRACK SERIES>.
- Glossy appearance.

## Application

- Consist of 3 types component.
- Mix rate of "A(90) : B(10) : C(0.7)".
  - After mix B and C, then mix it into A.
- In case of mix with <NP-CRACK SERIES>
  - Mix 10% of <NP-ENAMEL BASE> to <NP-CRACK SERIES> to improve crack, fastness and adhesiveness.
- In case of mix with Plastisol
  - Mix 10~20% of <NP-ENAMEL BASE> to Plastisol Ink to improve hardness, fastness and adhesiveness.
  - After mix inks, use immediately to not to harden.

## Remarks

- The product may look freeze at first use, but there's no damage on Ink, so stir before printing for convenient use.
- Conduct check of fabric whether have Ghost Effect.
- If store printed fabric vertically, Ghost Effect can occur, so store printed fabric horizontal.
- Conduct cure thoroughly to do not loss adhesiveness and fastness.
- Conduct enough test before main printing.
- If needed to mix other product or material, contact AONE for more information.

## Eco-Friendly

- Compliant with CPSIA(Pb, Phthalates).
- Meet standard of Eco-passport, adidas A-01.
- AONE's product does not contain six regulated materials, but we do not examine whole product. We recommend to examine every kind of regulated materials and pre-testing for your own use purpose.

## Colors

4005 ENAMEL BASE

## Method

- Substrates: 100% cotton, cotton blends, Polyesters.
- Mesh :70~110 t/in.
- Cure temp: 338°F (170°C), heating more than 60sec.
- Wash-up: mineral spirit, organic solvent.
- Caution: Do not dry clean, bleach or iron the printed area.

## Packing & Storage

- Packaging: 20Kgs.
- Storage: Avoid strong Acidic compounds and direct sun keep in cool place(64~90°F / 18~32°C).