

NP-CRACK SERIES

(Crack Series Plastisol Inks, Non-Phthalate)

140

Features

- Plastisol ink that characterized by cracking and crumbling.
- If printed with Plastisol Ink, Flocky and Foil, can obtain totally different printing effects.
- Various color, easy access to desired colors.

Application

- Repeat "Print - Flash Cure - Print" to establish high density print to obtain desired result.
 - Thicker print can generate natural crack image.
- After washing, it is possible to obtain more natural image in cracks.
- Mix <#4005 ENAMEL BASE> to improve hardness and adhesiveness.
- Conduct heat press (320°F / 160°C) to obtain gloss and smooth result, and to have crack image easily.
- For Flash Cure, 5-10 sec / 392°F(200°C) is recommended, repeat several times if needed.

Remarks

- If it pass many days from manufactured date, viscosity of ink may increase, so stir thoroughly before use.
- Crack effect may decrease if mixing with Plastisol Ink.
- Conduct check of fabric whether have Ghost Effect.
- If store printed fabric vertically, Ghost Effect can occur, so store printed fabric horizontal.
- Conduct cure thoroughly to do not loss adhesiveness and fastness.
- Conduct enough test before main printing.
- If needed to mix other product or material, contact AONE for more information.

Eco-Friendly

- Compliant with CPSIA(Pb, Phthalates).
- Meet standard of Eco-passport, adidas A-01.
- AONE's product does not contain six regulated materials, but we do not examine whole product. We recommend to examine every kind of regulated materials and pre-testing for your own use purpose.

Colors

	4000 BASE
	4011 ORANGE
	4012 SCARLET
	4013 SUPER RED
	4021 LEMON YELLOW
	4022 YELLOW
	4030 CYAN GREEN
	4040 CYAN BLUE
	4045 MARINE BLUE
	4050 BLACK
	4060 WHITE
	4070 VIOLET
	4111 FL-ORANGE
	4112 FL-RED
	4113 FL-PINK
	4115 FL-MAGENTA
	4116 FL-PURPLE
	4120 FL-YELLOW
	4130 FL-GREEN
	4140 FL-BLUE

Method

- Substrates: 100% cotton, cotton blends, Polyesters.
- Mesh :70~130 t/in.
- Cure temp: 320°F (160°C), heating more than 60sec.
- Wash-up: mineral spirit, organic solvent.
- Caution: Do not dry clean, bleach or iron the printed area.

Packing & Storage

- Packaging: 20Kgs.
- Storage: Avoid strong Acidic compounds and direct sun keep in cool place(64~90°F / 18~32°C).