

# NP-SOCKS BASE

# 124

(Socks Base Plastisol Inks, Non-Phthalate)

## Features

- Plastisol ink that increasing surface tension, not to be slippery by print result in the shape of Dot.
- Mix 2~3% of <MT SERIES> for coloring.
- Glossy appearance.

## Application

- Print result of socks and gloves can be improve if using Thick Film or thick metal plate.
- Due to viscosity of ink is important for Dot Print, set suitable mixing rate of <AD-0080> by printing condition.
- The thicker a fabric is, the higher heat and the longer time of heat it needs.
- Conduct enough test before main work, due to different condition of fabric for socks and gloves.
- For Flash Cure, 5-10 sec / 392°F(200°C) is recommended, repeat several times if needed.

## Remarks

- Mix thoroughly when mixed with colored ink.
- Conduct cure thoroughly to do not loss adhesiveness and fastness.
- Conduct enough test before main printing.
- If needed to mix other product or material, contact AONE for more information.

## Eco-Friendly

- Compliant with CPSIA(Pb, Phthalates).
- Meet standard of Eco-passport, adidas A-01.
- AONE's product does not contain six regulated materials, but we do not examine whole product. We recommend to examine every kind of regulated materials and pre-testing for your own use purpose.

## Colors

4831 SOCKS BASE

## Method

- Substrates: 100% cotton, cotton blends, Polyesters.
- Mesh :80~110 t/in.
- Cure temp: 320°F (160°C), heating more than 70sec.
- Wash-up: mineral spirit, organic solvent.
- Caution: Do not dry clean, bleach or iron the printed area.

## Packing & Storage

- Packaging: 20Kgs.
- Storage: Avoid strong Acidic compounds and direct sun keep in cool place(64~90°F / 18~32°C).