

# **NP-SF BASE**

(Soft Base Plastisol Inks, Non-Phthalate)

### Features

- Plastisol ink that offers flexibility and makes ink soft.
- Not suitable for single usage, due to weak of hardness.
- Mix 10~20% of <MT SERIES> to have effect of pigment-sol type (water based high-mesh
- Suitable to multi Purpose, such as Direct Printing, Transfer Printing, etc.
- Glossy appearance.

# Application

- For dark fabric, mix lower than 20% of this product to colored ink.
- Minimize usage of <AD-0080>.
- Can be mixed with <NP-SM&SO SERIES>.
- For Flash Cure, 5-10 sec / 392°F(200°C) is recommended, repeat several times if needed.

### Remarks

- · Mix thoroughly when mixed with colored ink.
- Conduct cure thoroughly to do not loss adhesiveness and fastness.
- · Conduct enough test before main printing.
- If needed to mix other product or material, contact AONE for more information.

# Eco-Friendly

- Compliant with CPSIA(Pb, Phthalates).
- Meet standard of Eco-passport, adidas A-01.
- AONE's product does not contain six regulated materials, but we do not examine whole product. We recommend to examine every kind of regulated materials and pre-testing for your own use purpose.

### Colors

# 123

4833 SOFT BASE

#### Method

- Substrates: 100% cotton, cotton blends, Polyesters.
- Mesh:50~150 t/in.
- Cure temp: 320°F (160°C), heating more than 60sec.
- Wash-up: mineral spirit, organic solvent.
- · Caution: Do not dry clean, bleach or iron the printed area.

# Packing & Storage

- Packaging: 20Kgs.
- Storage: Avoid strong Acidic compounds and direct sun keep in cool place(64~90°F / 18~32°C).